SUMMA F-Serie Werkzeugübersicht/ Anwendungen

Recommended / Alternative	Drag Module	Standard Routing Module	HF Routing Module	High Torque Rotary Module	Tangential Module																				
					Kiss Cut Tool + 390-534 knife	Kiss Cut Tool+ 390-560 knife	Kiss Cut Tool + 390-550 knife	Single Edge Cutout Tool 500-9312	Double Edge Cutout Tool 500-931	Heavy Duty Cutout Tool 500-9314	EOT Tool 500-9320	POT Tool 500-9350	POT-L Tool 500-9358	Perforating Tool 500-9315	V-Cut Tool 0° 500-9340	V-Cut Tool 15° 500-9341	V-Cut Tool 22.5° 500-9342	V-Cut Tool 30° 500-9343	V-Cut Tool 45° 500-9344	Creasing Tool D25 R3 W8 500-9325	Creasing Tool D25 R1.5 W8 500-9326	Creasing Tool D25 R0.75 W1.5 500-9327	Creasing Tool D15 R0.35 W0.7 2pt 500-9328	Creasing Tool D15 R0.17 W0.35 1pt 500-9329	Creasing Tool D50 R1.5 500-9324	
CARDBOARD MATERIALS																									**CARDBOARD MATERIALS**
Paper < 200 gsm																									Paper < 200 gsm
Cardboard 300-500 gsm																									Cardboard 300-500 gsm
Corrugated B flute (3 mm)																									Corrugated B flute (3 mm)
Corrugated C flute (4 mm)																									Corrugated C flute (4 mm)
Corrugated BC flute (7 mm)																									Corrugated BC flute (7 mm)
Corrugated E flute (1.5 mm)																									Corrugated E flute (1.5 mm)
Honeycomb board < 10 mm																									Honeycomb board < 10 mm
Honeycomb board >= 10 mm													*												Honeycomb board >= 10 mm
ROLL MATERIALS																									**ROLL MATERIALS**
Adhesive vinyl																									Adhesive vinyl
Adhesive PVC banner vinyl																									Adhesive PVC banner vinyl
PVC Banner																									PVC Banner
Mesh Banner																									Mesh Banner
Sandblast material																									Sandblast material
Reflective sheeting																									Reflective sheeting
Window film																									Window film
Magnetic																									Magnetic
SYNTHETIC MATERIALS																									**SYNTHETIC MATERIALS**
Corrugated PP board <= 5 mm																									Corrugated PP board <= 5 mm
Corrugated PP board > 5 mm																									Corrugated PP board > 5 mm
Expanded PVC board <= 2 mm																									Expanded PVC board <= 2 mm
Expanded PVC board > 2 mm																									Expanded PVC board > 2 mm
Polypropylene sheets <= 1.2 mm																									Polypropylene sheets <= 1.2 mm
Polycarbonate <= 0.6 mm																									Polycarbonate <= 0.6 mm
Polycarbonate > 1 mm																									Polycarbonate > 1 mm
Plexi																									Plexi
PET < 1.2 mm																									PET < 1.2 mm
PET < 2 mm																									PET < 2 mm
COMPOSITES																									**COMPOSITES**
Foamcore with paper liner																									Foamcore with paper liner
Foamcore with HIPS liner																									Foamcore with HIPS liner
Foamcore with PVC liner																									Foamcore with PVC liner
ACP/ACM																									ACP/ACM
WOOD																									**WOOD**
MDF																									MDF
Plywood																									Plywood
Natural Hardwood																									Natural Hardwood
TEXTILES																									**TEXTILES**
Uncoated woven polyester																									Uncoated woven polyester
Coated woven polyester																									Coated woven polyester
Laminated Fabrics																									Laminated Fabrics
Canvas																									Canvas
INDUSTRIAL MATERIALS																									**INDUSTRIAL MATERIALS**
Varnish blankets																									Varnish blankets
Gasket																									Gasket
Insulation foam													*												Insulation foam
Textiles (Coated-Uncoated)																									Textiles (Coated-Uncoated)
Rubber													*												Rubber

** min. thickness 20 mm*

Alphaset Handelsges.m.b.H. | Moritz Dreger-Gasse 18 A-1210 Wien
Tel.: 01 / 271 81 88 | E-Mail: info@alphaset.at | Web: www.alphaset.at

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